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To: Group Art Unit 3723
 Examiner: A. Ojini
 @Fax: 703-872-9302
 From: Diane Cascia
 Date: Friday, February 04, 2005
 Re: Power of Attorney
 Docket No.: ROC920010062US1
 Pages: 2, including coversheet

In re the application of: J. Hagan et al.
 Serial No.: 09/954,812 Docket No.: ROC920010062US1 Group Art Unit: 3723
 Filed: 09/17/01 Examiner: A. Ojini

Dear Sir:

Please find attached the Associate Power of Attorney to be entered.

If you have any questions, you may reach me at 408-717-5487.

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PATENT
Docket: ROC920010062US1

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

INVENTORS: James A. Hagan et al.
 SERIAL NO.: 09/954,812 GROUP ART UNIT: 3723
 FILED: 09/17/01 EXAMINER: A. Ojini
 FOR: EDGE FINISHING PROCESS FOR GLASS OR CERAMIC DISKS USED
 IN DISK DRIVE DATA STORAGE DEVICES

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Commissioner of Patents and Trademarks
Alexandria, VA

ASSOCIATE POWER OF ATTORNEY

Dear Sir:

I am an attorney of record pursuant to the Declaration and Power of Attorney filed herein on September 17, 2001. Please recognize Lewis L. Nunnelley (Reg. No. 42,942) as Associate Agent and Douglas R. Millett (Reg. No. 31,784), Robert B. Martin (Reg. No. 26,945), Matthew Zises, (Reg. No. 47,246), Rambod Nader (Reg. No. 47,262), and Patrick Duncan (Reg. No. 41,721) as Associate Attorney in the prosecution of the above-identified application for Letters Patent.

Please forward all correspondence and direct telephone calls to:

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Respectfully submitted,

Date: 1-13-2005

By:

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ROC920010062US1

S/N 09/954,812